

8 7 6 5 4 3 2 1

D

**SPECIFICATION CONTROL DRAWING**

C

B

A

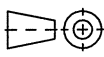
PURCHASE MATERIAL : AISI 4140 STEEL PLATE  
MINIMUM ROCKWELL C = 28 Rc  
MAXIMUM ROCKWELL C = 32 Rc  
(SAME AS QT & HT)

TOLERANCES: TOLERANCES PER APPLICABLE LISTED SPECIFICATIONS

SPECIFICATION: ASTM A29, ASTM A829, ASTM A434 CLASS BC/BD,AMS 6349, AMS 6382, MIL-S-5626, MIL-S-24093 TYPE 2

PART NUMBER: MT-4140-P-[T.TTT]  
WHERE "T.TTT" = THICKNESS IN INCHES

EX. 1/2" THK = MT-4140-P-0.500

B	SEE PREVIOUS PDF FOR OLDER REV SPEC CHANGED	19-648	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	MT-4140-P	SHEET 1 OF 1
APPROVED	VP	TITLE	SCALE
DATE 3/19/2019		AISI 4140 STEEL PLATE	NTS 
<small>COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			

8 7 6 5 4 3 2 1

A